SESSION SIX
CHOOSING THE CORRECT TRIGGER FOR THE JOB
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SAFETY IS EVERYONE’S RESPONSIBILITY.

Tool users must
• choose the correct tool to perform the task
• read and understand the owner’s manual
• work in a safe manner
• maintain tools according to the manufacturer’s requirements.

Employers must ensure
• the employee uses the correct tool for the intended work task
• the tool is in good working condition
• the employee has read and understands the manufacturer’s instructions and has been properly trained on the tool’s use
• the employee uses the appropriate personal protective equipment (PPE).

Coworkers must
• alert others in their surroundings of potential hazards associated with tool use
• use appropriate PPE
• ensure that proper training for tool use has been conducted.

This Toolbox series provides both owners and users of nailers and staplers with some basic information on the safe use of their tools.

TOPICS FROM PREVIOUS SESSIONS

Session 1: Choose the Correct Tool for the Job
Session 2: Read and Understand All Safety, Use, and Maintenance Instructions
Session 3: Warning Labels and Symbols
Session 4: Tool Power Sources
Session 5: Tool Use and Care

ANSI standard SNT-101, ISO standard 11148 Part 13, OSHA standards, manufacturer’s instructions and recommendations, safety and construction practices, and recommendations were used to develop this Toolbox Safety Series.
CHOOSING THE CORRECT TRIGGER FOR THE JOB

From an operational point of view, different tools may have different trigger and actuation methods. As a user of these tools, YOU MUST understand how different trigger systems work. This understanding is one step in preventing an unintended discharge of a fastener.

There are two primary types of actuation used in these tools:

- sequential actuation
- contact actuation.

Consistent with OSHA and NIOSH recommendations, new users of power fastening tools are strongly encouraged to begin with tools equipped with sequential actuation. These users must

- understand the precise task to be performed
- understand how to select the proper tool for the task to be performed
- understand how the tool performs the required work
- understand how the trigger system influences the performance of the tool
- understand the safety requirements associated with the tool and trigger system
- have proper training and experience on a tool and trigger system before using other trigger systems.

Full-sequential actuation

“An actuation system in which there is more than one operating control, and the operating controls must be activated in a specific sequence to actuate the tool.” (ANSI STD SNT-101 Section 2.3.2).

“If the tool has a trigger and a workpiece contact, the workpiece contact must be activated before the trigger for the tool to actuate.” (ANSI STD SNT-101 Section 2.3.2).

“Additional actuation can only occur when all operating controls are released and re-activated in the same sequence.” (ANSI STD SNT-101 Section 2.3.2).

PROCESS

- Engage workpiece contact.
- Pull trigger.
- Release trigger.
- Disengage workpiece contact.
- Repeat to drive another fastener.

Single-sequential actuation

“An actuation system in which there is more than one operating control, and the operating controls must be activated in a specific sequence to actuate the tool.” (ANSI STD SNT-101 Section 2.3.1).

“If the tool has a trigger and a workpiece contact, the workpiece contact must be activated before the trigger for the tool to actuate.” This initial process is the same as that for full-sequential actuation. (ANSI STD SNT-101 Section 2.3.1).

Differences between single-sequential and full-sequential actuation take place when additional actuation is made.

“Additional actuation can occur when a specific operating control, other than the workpiece contact, is released and re-activated.” (ANSI STD SNT-101 Section 2.3.1).

PROCESS

- Engage workpiece contact.
- Pull trigger.
- Release trigger.
- Re-engage workpiece contact.
- On some small fastening tools, it may be possible to slide the tool with the workpiece contact fully engaged to the surface.
- Pull trigger.
Contact actuation
“An actuation system in which there is more than one operating control, and the operating controls can be activated in any sequence to actuate the tool. Additional actuation can occur when any operating control is released and re-activated.” (ANSI STD SNT-101 Section 2.3.3).

PROCESS
• Engage workpiece contact.
• Pull trigger.
• Disengage workpiece contact (without releasing trigger).
• Move tool and re-engage workpiece contact.
  OR
• Engage workpiece contact.
• Pull trigger.
• Release trigger.
• Slide tool while maintaining workpiece contact.
• Pull trigger.

There are also two additional trigger options:
• selective actuation
• automatic reversion.

Selective actuation
An actuation system that allows discrete selection of two or more of the following actuation systems:
• single-sequential actuation
• full-sequential actuation
• contact actuation.

Automatic reversion actuation
“An actuation system with more than one operating control that can be activated in any sequence to actuate the tool. Regardless of the initial sequence, the actuation system is designed to automatically revert to single-sequential actuation, full-sequential actuation, neutral, or off.” (ANSI STD SNT-101 Section 2.3.5).

Keep your finger off the trigger when not intentionally driving a fastener.
With a basic understanding of the triggers and actuation methods, the concept of keeping your finger off of the trigger when not intentionally driving a fastener is one of the most important safety messages.

An unintentional discharge of a fastener could occur if the trigger is engaged.

EXAMPLE
Carl has a roofing nailer in his hand. He carries the tool by the handle but leaves his finger on the trigger.
  When moving along the roof, he slips. While trying to remain upright, the workpiece contact hits a metal pipe. The tool immediately discharges a nail, causing a ricochet.
  Fortunately for Carl and the other workers in his immediate area, the ricochet misses everyone.
  If Carl had kept his finger off the trigger, the tool would not have discharged a nail.
This quiz may have multiple correct answers. Its purpose is to be the first step in a discussion with your supervisor/foreman and fellow workers in regard to power-fastening tool safety. Please discuss these questions as a group with your co-workers and supervisor/foreman.

1. When a tool is configured for full-sequential actuation, what are the two primary operating controls on the tool that must be actuated in order for the tool to operate?

2. Selective actuation allows the tool operator (worker) to “switch” operation of the tool between which modes?

3. Is the tool operator (worker) required to release the trigger during the operation of a single-sequential actuation?

4. In the example from the previous page, assuming the tool is in good working order, is there a particular trigger configuration that would not have discharged a nail even with Carl improperly keeping his finger on the trigger?
This quiz may have multiple correct answers. Its purpose is to be the first step in a discussion with your supervisor/foreman and fellow workers in regard to power-fastening tool safety. Please discuss these questions as a group with your co-workers and supervisor/foreman.

1. When a tool is configured for full-sequential actuation, what are the two primary operating controls on the tool that must be actuated in order for the tool to operate?
   Answer: Workpiece contact and trigger

2. Selective actuation allows the tool operator (worker) to “switch” operation of the tool between which modes?
   Answer: Contact actuation, full-sequential actuation, and single-sequential actuation

3. Is the tool operator (worker) required to release the trigger during the operation of a single-sequential actuation?
   Answer: Yes

4. In the example from the previous page, assuming the tool is in good working order, is there a particular trigger configuration that would not have discharged a nail even with Carl improperly keeping his finger on the trigger?
   Answer: Yes, full-sequential activation
## Tool Members

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